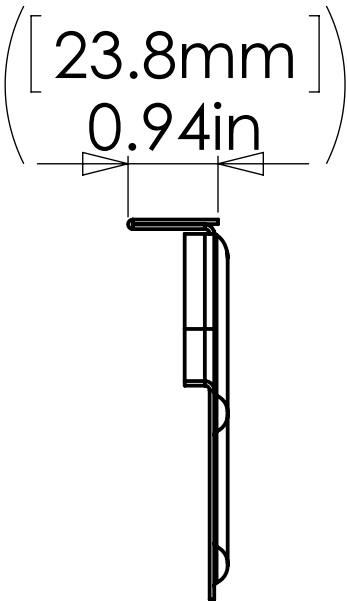
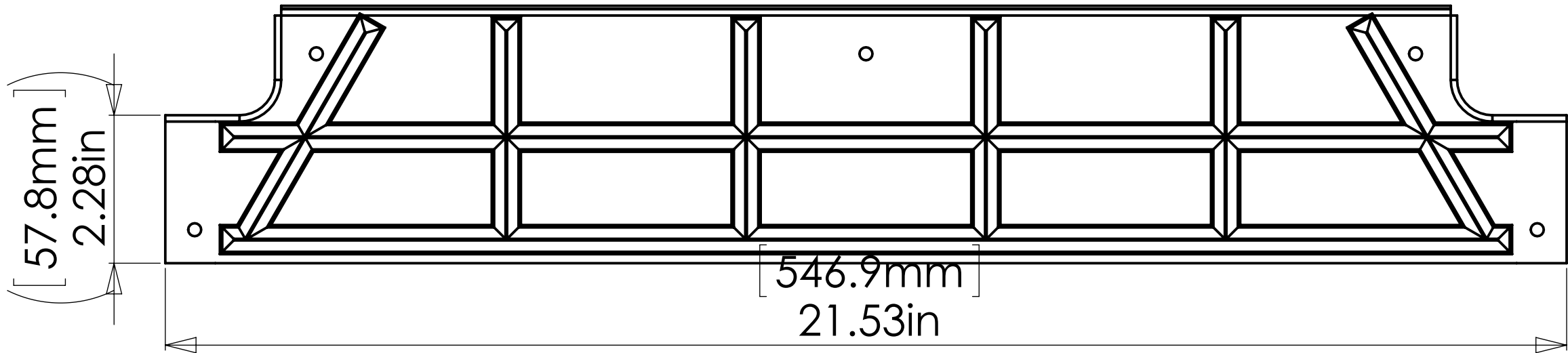



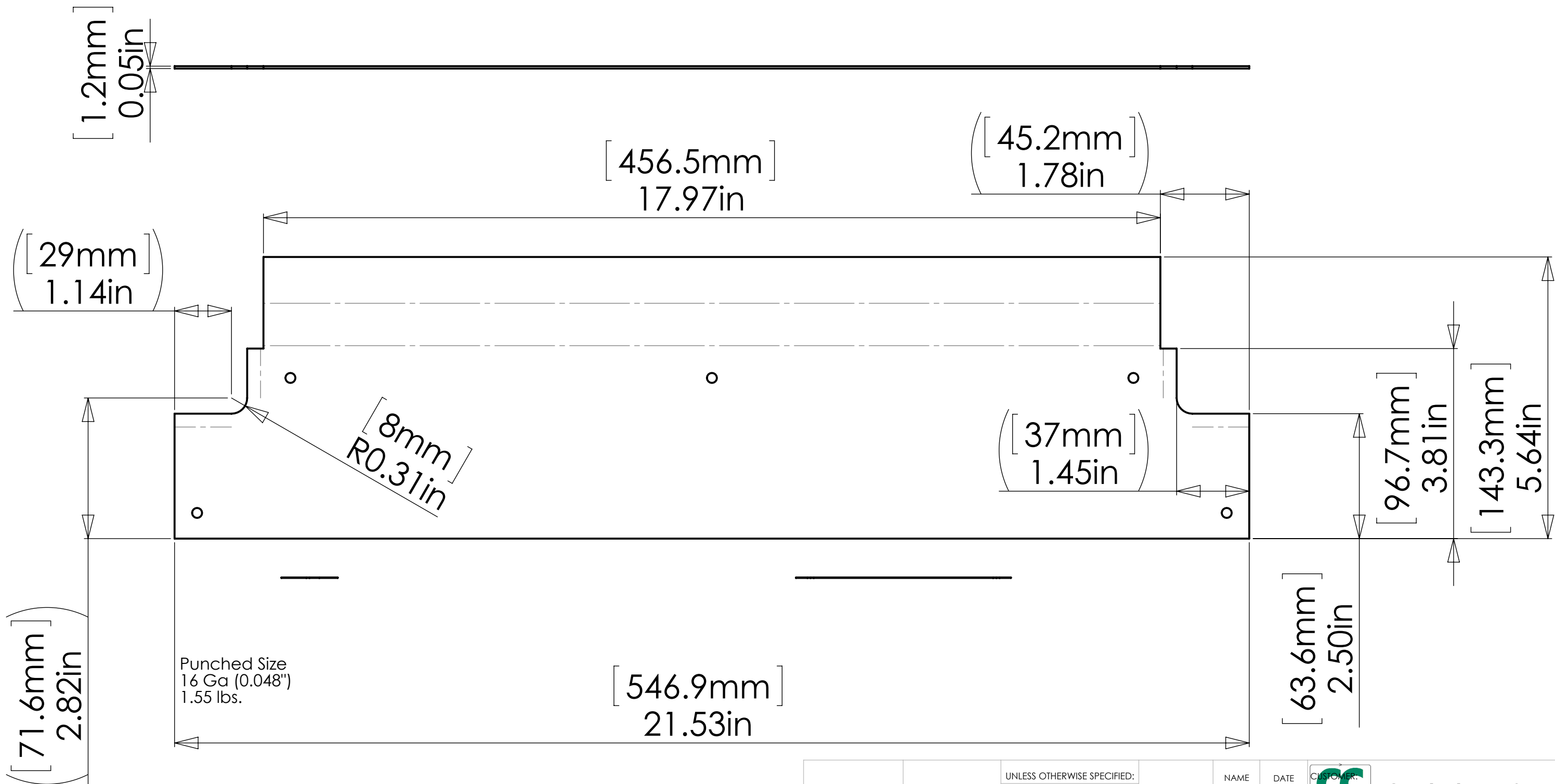
Embossed ribs (Side View)





Punched Size
16 Ga (0.048")
1.55 lbs.

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF INSTRUMENTAL DESIGN, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF INSTRUMENTAL DESIGN, LLC. IS PROHIBITED.

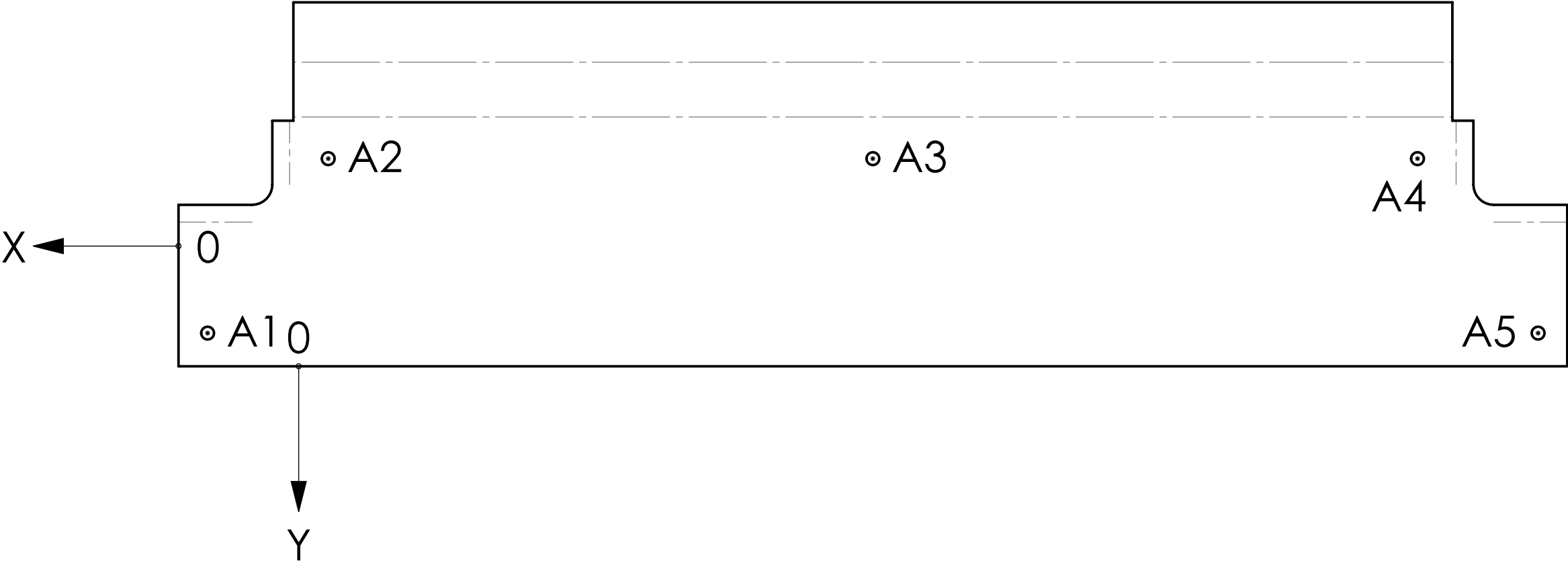
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<div>CUSTOMER: </div> <div>Centralen-US</div>	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ th ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL ± 0.05 THREE PLACE DECIMAL ± 0.01	DRAWN	Craig		TITLE: SHELF END RAIL	
			CHECKED				
			ENG APPR.				
			MFG APPR.				
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.				
		MATERIAL Galvanized Steel	COMMENTS:			SIZE A	
		FINISH	 INSTRUMENTAL DESIGN, LLC. <small>*Optimizing Innovation & Instrumental.*</small>			DWG. NO. ENG-102-01-800-15	REV 15
NEXT ASSY	USED ON					SCALE: 1:2	Wt: 1.555 lbs.
APPLICATION		DO NOT SCALE DRAWING					





PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF INSTRUMENTAL DESIGN, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF INSTRUMENTAL DESIGN, LLC. IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 Centralen-US	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/16$ th ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL ± 0.05 THREE PLACE DECIMAL ± 0.01	DRAWN	Craig			
			CHECKED			TITLE: SHELF END RAIL	
			ENG APPR.				
			MFG APPR.			SIZE A	
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.				
		MATERIAL Galvanized Steel	COMMENTS:	 INSTRUMENTAL DESIGN, LLC. <small>Optimizing Innovation & Instrumental.</small>		DWG. NO. ENG-102-01-800-15	REV 15
		FINISH				SCALE: 1:2	Wt: 1.509 lbs.
NEXT ASSY	USED ON	DO NOT SCALE DRAWING			SHEET 2 OF 5		
APPLICATION							

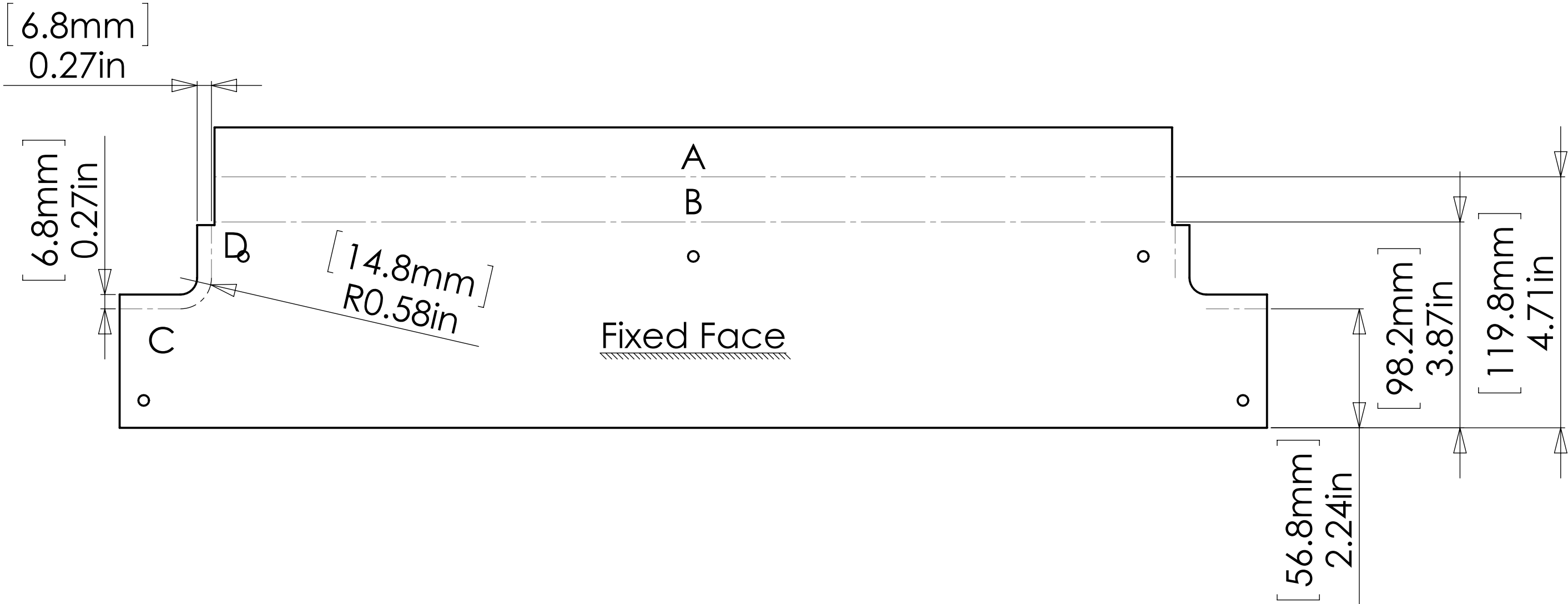
TAG	X LOC	Y LOC	SIZE
A1	-0.45	-0.51	Ø 0.20 THRU
A2	-2.32	-3.22	Ø 0.20 THRU
A3	-10.77	-3.22	Ø 0.20 THRU
A4	-19.21	-3.22	Ø 0.20 THRU
A5	-21.08	-0.51	Ø 0.20 THRU





PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
INSTRUMENTAL DESIGN, LLC. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
INSTRUMENTAL DESIGN, LLC. IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 Centralen-US	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16th ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±0.05 THREE PLACE DECIMAL ±0.01	DRAWN	Craig			
			CHECKED			TITLE: SHELF END RAIL	
			ENG APPR.				
			MFG APPR.				
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE A	
		MATERIAL Galvanized Steel	COMMENTS:				
		FINISH	 INSTRUMENTAL DESIGN, LLC. <small>Optimizing Innovation & Instrumental.</small>			DWG. NO. ENG-102-01-800-15	REV 15
NEXT ASSY	USED ON					SCALE: 1:2	Wt: 1.509 lbs.
APPLICATION		DO NOT SCALE DRAWING				SHEET 3 OF 5	

Tag	Direction	Angle	Inner Radius
A	DOWN	180°	0
B	UP	90°	0.05
C	UP	90°	1.27
D	UP	90°	1.27



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF INSTRUMENTAL DESIGN, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF INSTRUMENTAL DESIGN, LLC. IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CUSTOMER:  Centralen-US		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16th ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±0.05 THREE PLACE DECIMAL ±0.01	DRAWN	Craig		TITLE: SHELF END RAIL		
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			COMMENTS:		
		MATERIAL Galvanized Steel						
NEXT ASSY	USED ON	FINISH	 INSTRUMENTAL DESIGN, LLC. <small>*Optimizing Innovation & Instrumental.*™</small>			SIZE A	DWG. NO. ENG-102-01-800-15	REV 15
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2	Wt: 1.509 lbs.	SHEET 4 OF 5

