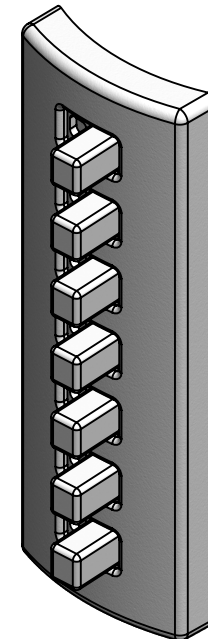
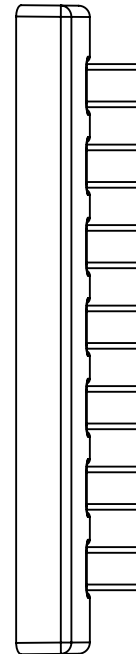
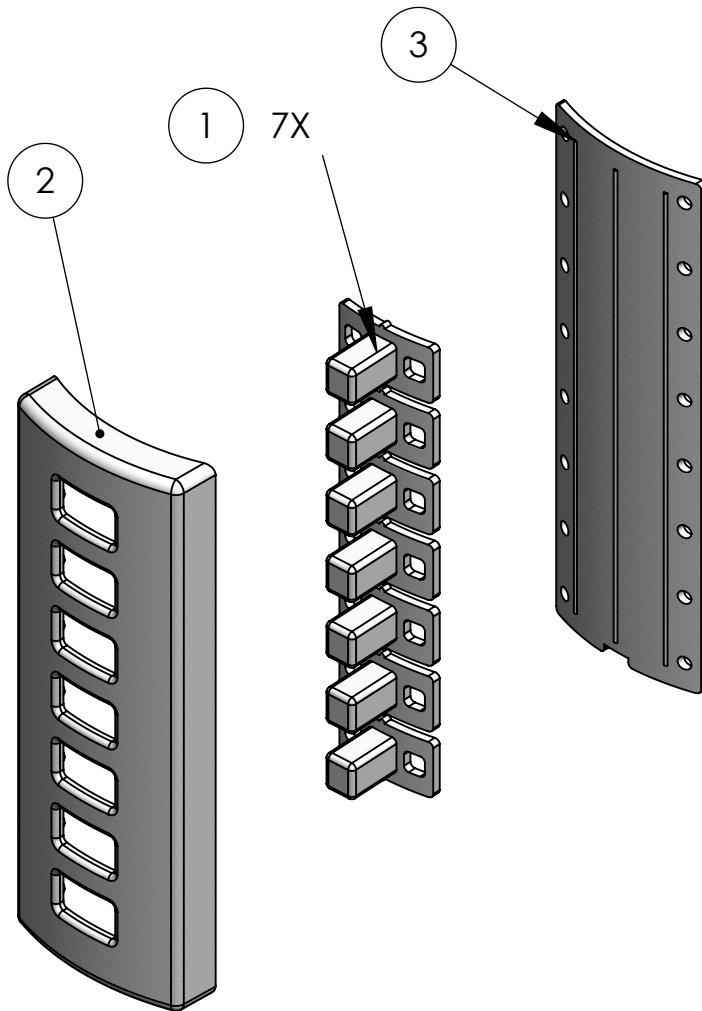


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EPN-111-01-501-00	Pill Minder Switch Button	7
2	EPN-111-01-502-00	Pill Minder Housing	1
3	EPN-111-01-503-00	Pill Minder Back Plate	1



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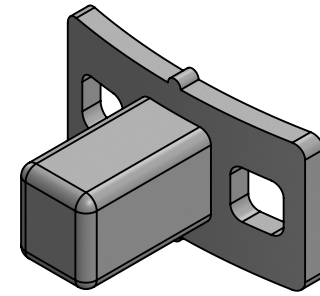
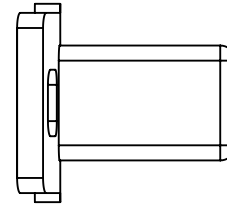
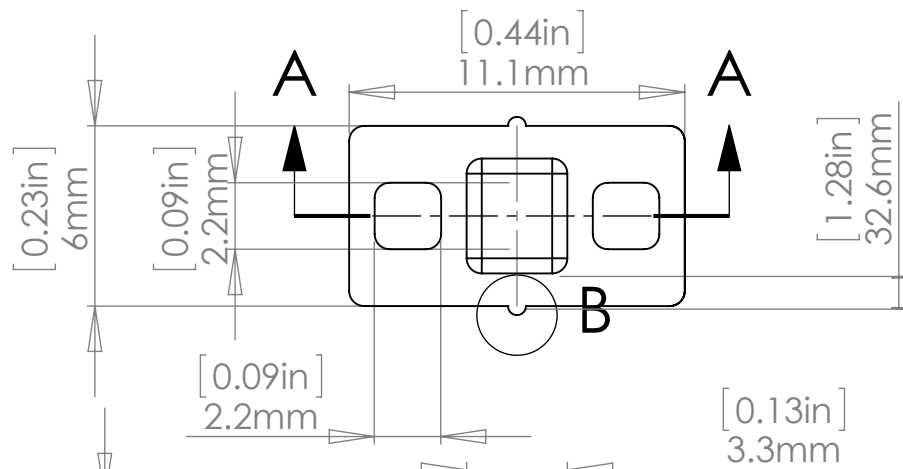
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CUSTOMER:	
		DIMENSIONS ARE IN INCHES	DRAWN	ChrisJohn		CPI Inc.	
		TOLERANCES:	CHECKED			TITLE:	
		FRACTIONAL $\pm 1/16$ th	ENG APPR.			Pill Minder - 7 Day/2 Position	
		ANGULAR: MACH \pm BEND \pm	MFG APPR.			PART NO.	
		TWO PLACE DECIMAL ± 0.05	Q.A.			SIZE	
		THREE PLACE DECIMAL ± 0.01	COMMENTS:			DWG. NO.	
		INTERPRET GEOMETRIC TOLERANCING PER:				EPN-111-01-00	
		MATERIAL				REV	
		FINISH				0	
NEXT ASSY	USED ON					Wt: 3.5022 gm	
APPLICATION		DO NOT SCALE DRAWING				SHEET 1 OF 5	



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EPN-111-01-501-00	Pill Minder Switch Button	7
2	EPN-111-01-502-00	Pill Minder Housing	1
3	EPN-111-01-503-00	Pill Minder Back Plate	1

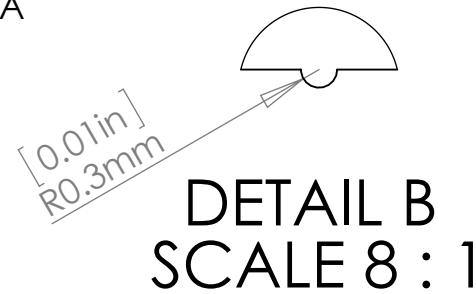
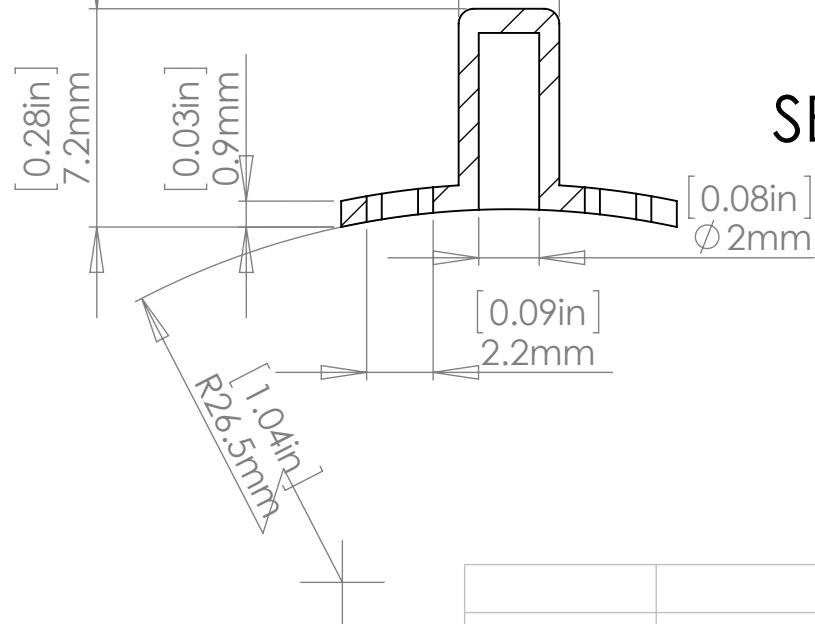
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CUSTOMER: CPI Inc.	
		DIMENSIONS ARE IN INCHES		DRAWN	Chris John	TITLE: Pill Minder - 7 Day/2 Position	
		TOLERANCES:		CHECKED			
		FRACTIONAL $\pm 1/16$ th		ENG APPR.			
		ANGULAR: MACH \pm BEND \pm		MFG APPR.		PART NO.	
		TWO PLACE DECIMAL ± 0.05		Q.A.			
		THREE PLACE DECIMAL ± 0.01		COMMENTS:		SIZE A	DWG. NO. EPN-111-01-00
		INTERPRET GEOMETRIC TOLERANCING PER:					REV 0
		MATERIAL					
NEXT ASSY	USED ON	FINISH				Wt: 3.5022 gm	
APPLICATION		DO NOT SCALE DRAWING				SHEET 2 OF 5	



SECTION A-A

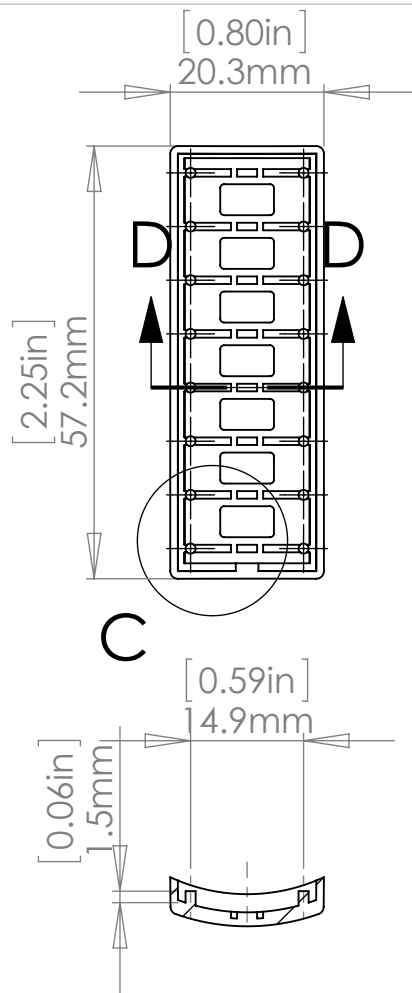
SCALE 4 : 1



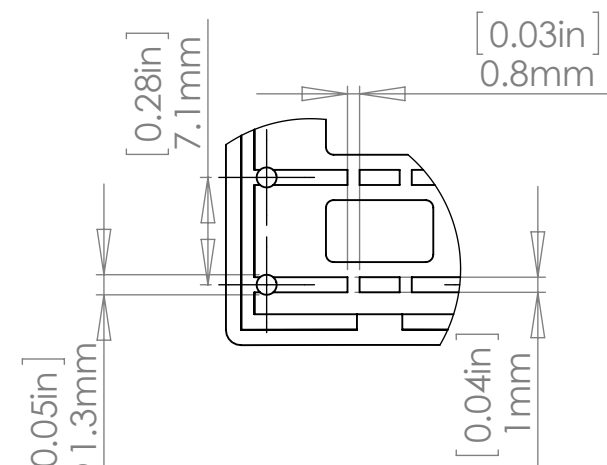
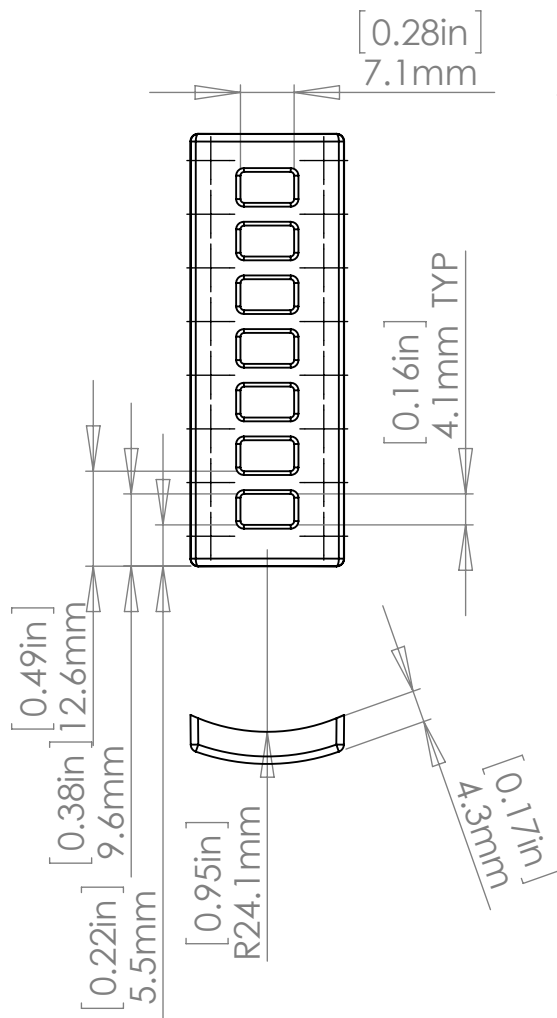
DETAIL B
SCALE 8 : 1

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	CUSTOMER: CPI Inc.	
		DIMENSIONS ARE IN INCHES	DRAWN	ChrisJohn	TITLE: Pill Minder Switch Button	
		TOLERANCES:	CHECKED			
		FRACTIONAL $\pm 1/16\text{th}$	ENG APPR.			
		ANGULAR: MACH \pm BEND \pm	MFG APPR.			
		TWO PLACE DECIMAL ± 0.05	Q.A.		PART NO. EPN-111-01-501-00	
		THREE PLACE DECIMAL ± 0.01	COMMENTS:		SIZE A	REV 0
		INTERPRET GEOMETRIC TOLERANCING PER:			DWG. NO. EPN-111-01-00	
		MATERIAL HIPS or ABS Equiv.			Wt: 2.85 gm	
		FINISH TBD			SHEET 3 OF 5	
NEXT ASSY	USED ON	APPLICATION				
		DO NOT SCALE DRAWING				



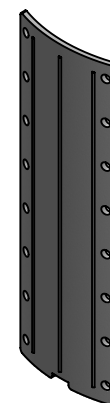
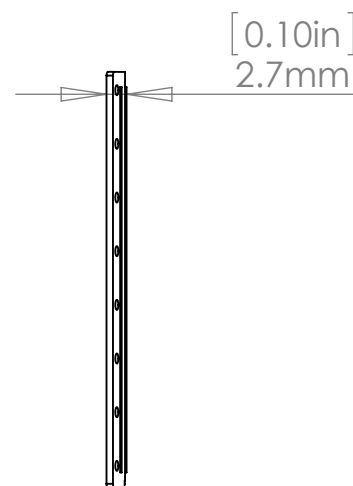
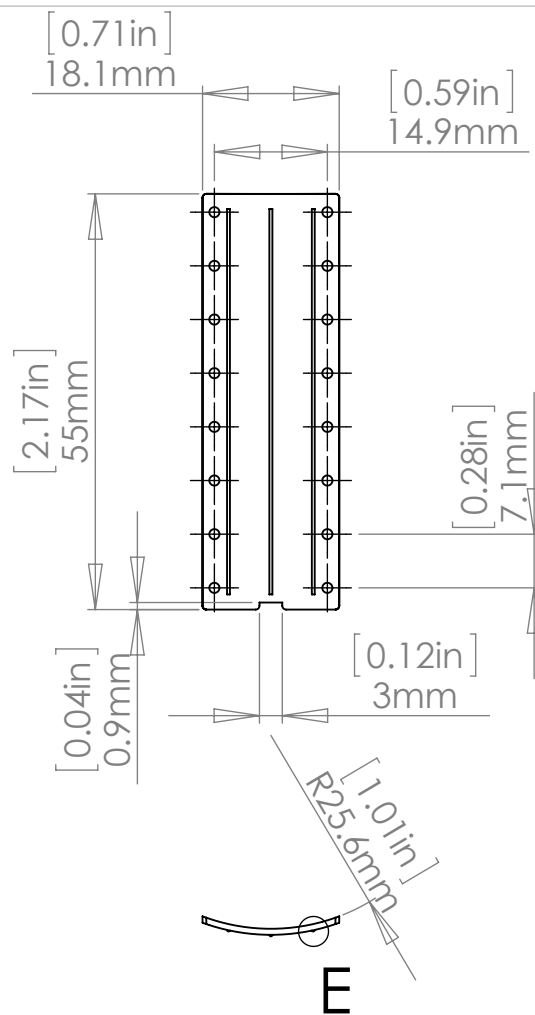
SECTION D-D



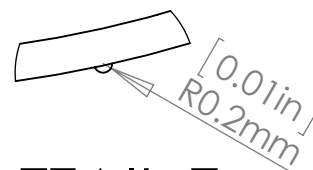
DETAIL C
SCALE 2 : 1

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CUSTOMER: CPI Inc.		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/16th ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ±0.05 THREE PLACE DECIMAL ±0.01	DRAWN	ChrisJohn		TITLE: Pill Minder Housing		
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			PART NO. EPN-111-01-502-00		
		MATERIAL HIPS or ABS Equiv.	COMMENTS:			SIZE A	DWG. NO. EPN-111-01-00	REV 0
NEXT ASSY	USED ON	FINISH TBD						
APPLICATION		DO NOT SCALE DRAWING				SHEET 4 OF 5		



DETAIL E SCALE 6 : 1



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CUSTOMER: CPI Inc.		
		DIMENSIONS ARE IN INCHES	DRAWN	Chris John		TITLE: Pill Minder Back Plate		
		TOLERANCES:	CHECKED					
		FRACTIONAL ±1/16th	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.			PART NO. EPN-111-01-503-00		
		TWO PLACE DECIMAL ±0.05	COMMENTS:					
		THREE PLACE DECIMAL ±0.01						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE A		
		MATERIAL						
		HIPS or ABS Equiv.				DWG. NO. EPN-111-01-00		
		FINISH	REV 0					
NEXT ASSY	USED ON	TBD				Wt: 2.85 gm		
APPLICATION		DO NOT SCALE DRAWING	SHEET 5 OF 5					

Wt: 2.85 gm

SHEET 5 OF 5