		~	ITEM NO.	PART NU	MBER	DESCRIPTION	QTY
A		0.2510 100	1	EPN-111-	04-501-00	PM - IV Toggle Switch	1
E E		0.1.1	2	EPN-111-	04-502-00	PM IV - Housing	1
		EV.	3	EPN-111-	04-503-00	Pill Minder IV - Back Plate	1
[0.43in] 10.9mm	0.21in						
[2.25in] 57.2mm					No Tu Ve Th Fr		
)				
[0.71in]							
		UNLESS OTHERWISE SPECIFIED:	NA		CUSTOMER:	CPI Inc	
		DIMENSIONS ARE IN INCHES D	DRAWN Chris			CPI Inc.	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16th	DRAWN Chris		TITLE:		eition
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16th ANGULAR: MACH± BEND± TWO PLACE DECIMAL±0.05	DRAWN Chris CHECKED ING APPR.		TITLE: Pill Min	der IV- 7 Day/1 Po	sition
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16th ANGULAR: MACH± BEND± TWO PLACE DECIMAL±0.05 THREE PLACE DECIMAL±0.01	DRAWN Chris CHECKED ING APPR. IFG APPR.		TITLE:	der IV- 7 Day/1 Po	sition
17.9mm PROPRIETARY AND CONFIDENTIAL		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16th ANGULAR: MACH± BEND± TWO PLACE DECIMAL±0.05 THREE PLACE DECIMAL±0.01 INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN Chris CHECKED ING APPR.		TITLE: PIII Min PART NC	der IV- 7 Day/1 Po	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16th ANGULAR: MACH± BEND± TWO PLACE DECIMAL±0.05 THREE PLACE DECIMAL±0.01 NITERPRET GEOMETRIC TOLEPANICING REP:	DRAWN Chris CHECKED ING APPR. JFG APPR. Q.A.		TITLE: Pill Min	der IV- 7 Day/1 Po	REV
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS	NEXT ASSY USED ON	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL±1/16th ANGULAR: MACH± BEND± TWO PLACE DECIMAL±0.05 THREE PLACE DECIMAL±0.01 INTERPRET GEOMETRIC TOLERANCING PER:	DRAWN Chris CHECKED ING APPR. JFG APPR. Q.A.		TITLE: PIII Min PART NC	der IV- 7 Day/1 Po	

3 (1) 1X (2) (1) 1X (2) (1) 1X (2) (1) 1X (2) (1) 1X (2) (1) 1X (2) (1) 1X (2) (1) 1X (1) 1X (000	
	UNLESS OTHERWISE SPECIFIED:	
	DIMENSIONS ARE IN INCHES TOLERANCES:	DRAWN
	FRACTIONAL±1/16th ANGULAR: MACH± BEND ±	CHECKED
	TWO PLACE DECIMAL ±0.05	ENG APPR.
	THREE PLACE DECIMAL ±0.01	MFG APPR.

ITEM NO.	PART NUMBER	DESCRIPTION	<u>QTY.</u>
1	EPN-111-04-501-00	PM - IV Toggle Switch	1
2	EPN-111-04-502-00	PM IV - Housing	1
3	EPN-111-04-503-00	Pill Minder IV - Back Plate	1

			UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CUSTOMER:	CPI Inc			
-			TOLERANCES: FRACTIONAL±1/16th ANGULAR: MACH± BEND± TWO PLACE DECIMAL±0.05 THREE PLACE DECIMAL±0.01 INTERPRET GEOMETRIC	DRAWN	ChrisJohn			CPI Inc.			
				CHECKED			TITLE:				
				ENG APPR.			Pill Mi				
				MFG APPR.			PART N	PART NO.			
				Q.A.							
PROPRIETARY AND CONFIDENTIAL			TOLERANCING PER:								
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CPI INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CPI INC. IS PROHIBITED.			MATERIAL				SIZE DV	VG. NO.		REV	
	NEXT ASSY	USED ON	FINISH			EPN-111-04-00)	0			
	APPLIC	CATION	DO NOT SCALE DRAWING					Wt: 2.8191 gm	SHEET	1 2 OF 5	
5	4		4 3			2			1		





